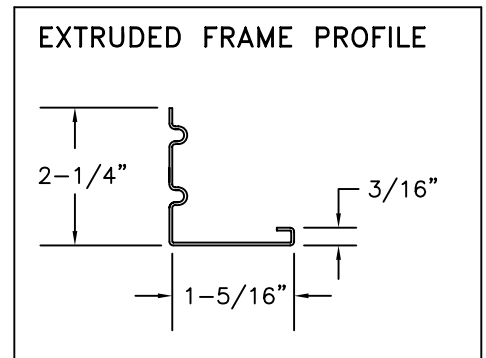
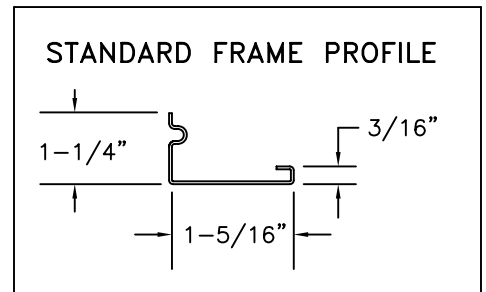


CONSTRUCTION NOTES:

- **Frame:** .030 thick, rollformed aluminum (.045 thick extruded aluminum for units with either width or height 30 inches or larger.) Frame is assembled using corner to assure hairline mitered corners.
- **Blades:** .030 thick rollformed aluminum. 1 way deflection. Adjustable curve blade design.
- **Vanes:** Deflection vanes are easily set without use of special tools.
- **Damper:** Multi-Shutter Damper is easily adjusted.
- **Depth:** Narrow depth of Damper design allows Grill/Damper combination to be used in stackheads of minimum depth.
- **Gasket:** A sponge rubber gasket prevents streaking.
- **Optional:** Model PF Plaster Frames are available.
- **Finish:** White or satin aluminum enamel paint applied prior to fabrication to prevent paint peel or lift and to maximize corrosion resistance.
- **Sizes:** 4" x 6" min., 20" x 14" max.



NOTE: ALL DRAWINGS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

TITLE: MODEL CS1M
 CURVED BLADE LOUVERED FACE
 1 WAY DEFLECTION GRILLE OR REGISTER
 WITH MULTI-SHUTTER DAMPER



DRN BY: CV	DATE: 4/12/00	SCALE: NTS	DRAWING NO. SG306-A
CKD BY: DJL	DATE: 4/12/00	REV: A0	