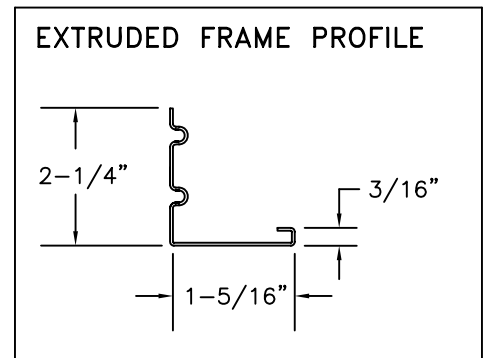
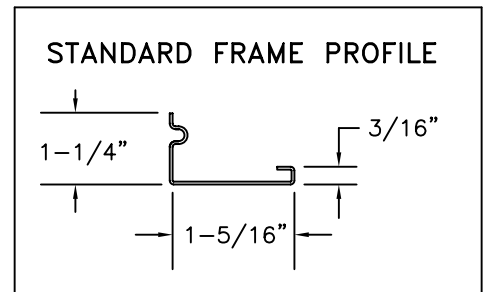


**CONSTRUCTION NOTES:**

- **Frame:** .030 thick, rollformed aluminum (.045 thick extruded aluminum for units with either width or height 30 inches or larger.) Frame is assembled using corner to assure hairline mitered corners.
- **Blades:** .030 thick rollformed aluminum. 4 way deflection. Adjustable curve blade design.
- **Vanes:** Deflection vanes are easily set without use of special tools.
- **Damper:** Opposed Blade Damper (DL) and Multi-Louver (ML) are easily adjusted through face.
- **Depth:** Narrow depth of Damper design allows Grill/Damper combination to be used in stackheads of minimum depth.
- **Gasket:** A sponge rubber gasket prevents streaking.
- **Optional:** Model PF Plaster Frames are available.
- **Finish:** White or satin aluminum enamel paint applied prior to fabrication to prevent paint peel or lift and to maximize corrosion resistance.
- **Sizes:** 4" x 6" min., 48" x 36" max.



NOTE: ALL DRAWINGS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

TITLE: MODEL CS4  
 CURVED BLADE LOUVERED FACE  
 4 WAY DEFLECTION  
 GRILLE OR REGISTER

**Grille tech inc.**

DRN BY: CV	DATE: 2/2/00	SCALE: NTS	DRAWING NO. SG305-D
CKD BY: DJL	DATE: 2/15/00	REV: A0	