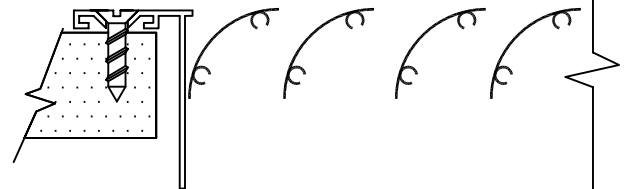


MODEL RAHD

**CONSTRUCTION NOTES:**

- **Frame:** .080 thick wall heavy-duty extruded aluminum. Frame is assembled using corner clips to assure hairline mitered corners.
- **Blades:** .065 thick wall heavy-duty extruded aluminum. Each blade is assembled to frame with #8 x 1" x lg. zinc coated steel screws to assure a rigid and secure assembly.
- **Finish:** Powder coat baked enamel in the following colors;
  - White.
  - Satin aluminum.
- **Sizes:** 4" x 6" minimum, 48" x 48" maximum.
- **Optional Accessories:**
  - Damper:** Galvanized Steel Opposed Blade Damper is easily adjusted through face.
  - Insect screen:** (not recommended with damper option).

Standard fastening detail



**NOTE:** ALL DRAWINGS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE.

TITLE:

HEAVY DUTY ALUMINUM RETURN  
MODEL RAHD



DRN BY: CV	DATE: 11/10/99	SCALE: NTS	DRAWING NO. RG301-A
CKD BY: DJL	DATE: 2/15/00	REV: A0	